

TWO COLOURS



ONE DIRECTION

Polyethylene
BRALEN VA 20-60
LDPE for injection moulding

Description

BRALEN VA 20-60 is an injection moulding grade of low density polyethylene, characterized by good flow. This grade is additives free.

Applications

BRALEN VA 20-60 is designed for production of household goods and technical items of complicated shapes. It is suitable for toys production. It is not recommended for articles exposed to corrosive media and mechanical stress.

BRALEN VA 20-60 is suitable for food contact. The product complies with Food Contact Regulations. The grade is suitable for manufacturing of pharmaceutical packing-product.

Properties

	Test method	Unit	Typical value
MFR (190 °C /2.16 kg)	ISO 1133	g/10 min	20
Density (23°C) *	ISO 1183	kg/m ³	914
Tensile strength *	ISO 527-1,2	MPa	8
Vicat softening temperature *	ISO 306	°C	84
Shore D hardness *	ISO 868	-	41

* Typical properties, not to be used as specification. Average mechanical property values of several measurements carried out on standard injection-moulded test specimens prepared in accordance with ISO 1872-2.

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Processing

BRALEN VA 20-60 can be used in conventional extrusion machines. Recommended processing temperatures are 130-150 °C.

Storage and Handling

Pellets are packed in 25 kg PE-LD bags and transported on shrink-wrapped pallets at eligible load of polymer 1250 or 1375 kg. Heat treated pallets are available as well. Transportation in a road silo or rail silo is also available. For more detailed information please contact Slovnaft Petrochemicals and TVK sales representative.

Since polyethylene is a combustible substance, the fire safety rules applicable for combustible materials in warehouses and store rooms should be observed.

If polymer is stored in conditions of high humidity and fluctuating temperatures, then atmospheric moisture can condense inside the packing. If it happened, it is recommended the pellets to be dried before use. During the storage polyethylene should not be exposed to UV radiation. Producer does not take responsibility for any damages caused by adverse storage.

REACH Statement

Polymers are exempt of REACH registration. However their raw materials which mean monomers, catalysts and most additives have been pre-registered. SPC/TVK is committed to fully respect this new legislation and will only use REACH compliant raw materials. At this point in time SPC/TVK polyethylene BRALEN/TIPOLEN, do not contain any substances specifically identified as SVHC at levels greater than 0.1 %.

Safety

See MSDS.

Recycling

Polyethylene resins are suitable for recycling using modern recycling methods.

In-house production waste should be kept clean to facilitate direct recycling.

Disclaimer

The information provided in this publication has been compiled to the best of our present knowledge. However, in view of the various applications of polyethylene resins and the equipment used, the processing conditions may differ.

The recommendations and data herein are to be construed as informational only and do not relieve users from carrying out their own tests and experiments prior to processing in order to check suitability for a specific use. It is the responsibility of those to whom we supply our products to ensure that any proprietary rights and existing laws and legislation are observed. Our products are under continuous development, therefore we reserve the right to change the information presented in this brochure at our own discretion.

The REACH statement herein does not constitute legal advice. The REACH statement is provided for informational purpose only.

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